IN THE ABSTRACT:

Please substitute the following Abstract for the Abstract starting at page 86, line 2 and ending at line 10. A marked-up copy of this paragraph, showing the changes made thereto is attached.

--An image forming apparatus including includes an image forming means device for forming an image on a recording material, wherein at least a part of the image forming means is in the form of a unit which is detachably mountable to a main assembly of the apparatus, said the apparatus includes a memory, wherein said the memory is mounted to said the unit, wherein said the memory stores information relating to the timing at which a driving parameter of said the image forming means is changed.--